

Production

Pear, Inc. assembles smart phones at rate of 240/hour. Demand for next year is forecasted to be 120,000 units. If holding costs are \$18 per unit and set-up costs (same as ordering costs) are \$20 per set-up. The company operates 8 hour days, seven days a week, and 365 days a year.

- a. How Many Units should be produced in one production run (Q_{run})?
- b. What is the maximum inventory (Q_{max})?
- c. What is average inventory (Q_{avg})?
- d. How many production runs will be required to satisfy annual demand (N)?
- e. What is the annual Total Cost using a production model (TC)?